The evolution of motion



BIUMOTION S

www.blum.com

Technological developments

We have taken another step forward with our runner system: it ensures that the performance of the runner is even more precise and provides synchronised smooth running action as well as new adjustment options. This means that a wide variety of furniture ideas are possible with the MOVENTO range.







> The evolution of motion

www.blum.com/movento

Contents

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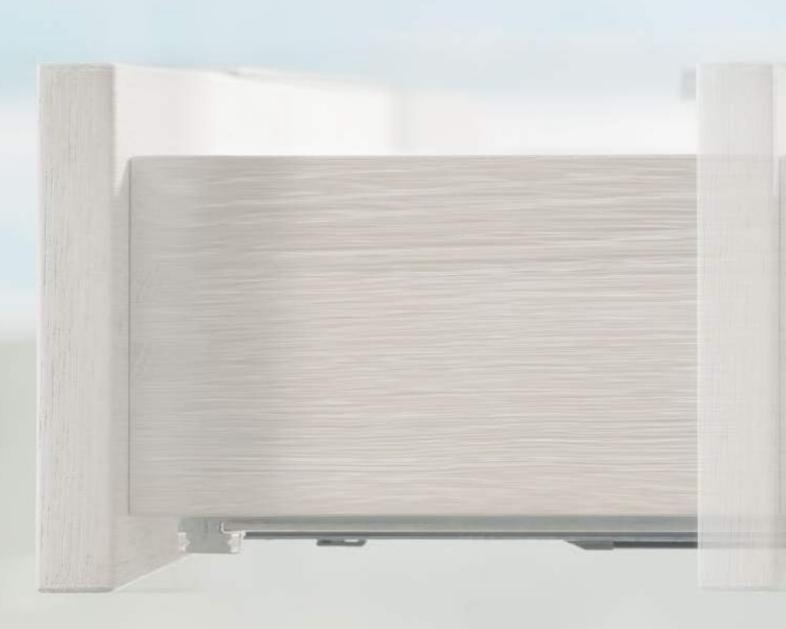
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Ease of motion when opening and closing

4

Opening, moving and closing. Our innovative technology ensures seamless motion in daily life.



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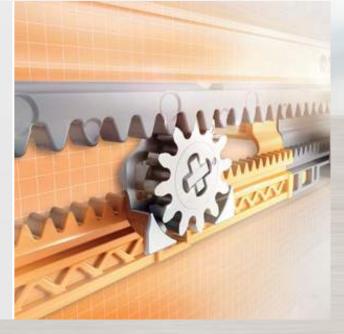
Easy opening

Minimal opening forces and a gentle transition to the feather-light glide characterise the optimised opening behaviour. This is especially noticeable in smaller, lighter pull-outs and small handle strips.



Outstanding quality of motion

Low-friction nylon rollers in the roller carriage runner and the synchronisation of the drawer profile and roller carriage ensure synchronised smooth running action. Pull-outs move very quietly, evenly and smoothly.



BLUMOTION soft close

Regardless of how large or heavy the pull-out or how much force is used for closing: Our proven BLUMOTION technology adapts and always ensures silent and effortless closing action.



5

Making motion a mesmerising experience

Blum's motion technologies not only make it easier to open and close furniture – they make motion a mesmerising experience. For a high quality of motion in all living areas – electrical or mechanical.





BLUMOTION

Furniture with integrated soft-close BLUMOTION always closes softly and effortlessly.

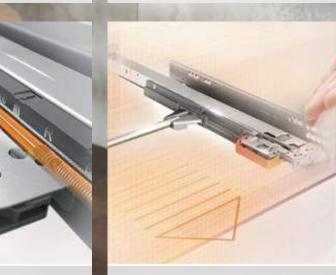


SERVO-DRIVE

The electrical motion support system SERVO-DRIVE is also an option for the MOVENTO runner. Mesmerisingly easy. A light touch is all that is required.







TIP-ON BLUMOTION

TIP-ON BLUMOTION combines the advantages of the TIP-ON mechanical opening support system with the reliable BLUMOTION dampening for silent and effortless closing – 100% mechanically.

TIP-ON

The integrated TIP-ON function allows for opening to occur with just a light touch. To close, simply press shut.





BLUMOTION S – One solution, three technologies

The new BLUMOTION S runner offers the flexibility to implement three different motion technologies, BLUMOTION, SERVO-DRIVE and TIP-ON BLUMOTION, with just one runner. The dampening function can also be adjusted to suit each motion technology. The drilling and fixing positions remain the same for each of the three motion technologies.

GGG





SERVO-DRIVE by Blum







Same components

Both TIP-ON BLUMOTION and SERVO-DRIVE use the existing motion technology components. Accessories like the side stabiliser for wide drawers and pull-outs remain the same as well.

New adjustment dimensions

With MOVENTO, the front side gap can be adjusted, also depth, along with the height and tilt. Depth adjustment is an optional feature on furniture with inset fronts. Gap layout is therefore quick and easy, precise and tool-free. No amendment to the drawer assembly is required either.

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> 4-dimensional adjustment

www.blum.com/movento-videos



Side adjustment using the locking device – if needed, corrections can be duplicated at the rear of the runner



Height adjustment



Tilt adjustment



Depth adjustment

More possibilities

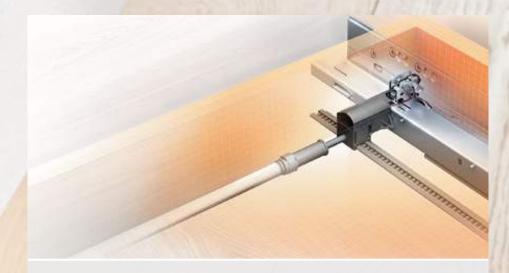
The MOVENTO runner is characterised by high stability and excellent sag values. This is a real advantage for applications that are close to the floor.





Full load bearing capacity

MOVENTO is available in a 40 kg and a 60 kg load bearing class. This opens up numerous possibilities for furniture design, such as the use of extra-wide, high and deep pull-outs. This creates lots of storage space that can be filled with heavy items.



High stability

阿多爾瓦尼学發展

The optional side stabilisation, which is invisible to the furniture user, is ideal for wide pull-outs with short nominal lengths. No assembly effort is required for the cabinet and drawer. All MOVENTO motion technologies can be combined with side stabilisation.

For all living areas

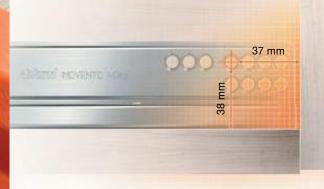
MOVENTO was designed specially for the high demands of everyday kitchen use, i.e. for heavy storage items, and frequent opening and closing. However, it is also a good match in any other living area, with a load bearing capacity of up to 40 kg and 60 kg, high stability and good running characteristics.



Assembly stays the same

The runner system gives you an extensive range of options, and yet assembly is always the same.





Our development goal: the same fixing position Regardless of whether the runner is combined with BLUMOTION, SERVO-DRIVE, TIP-ON BLUMOTION, TIP-ON or a side stabiliser, the drilling pattern and fixing positions of the cabinet profile always remain the same.

Continue to use existing devices

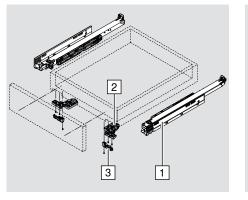
Our existing assembly devices can also be used for MOVENTO. Our assembly templates, stops, drilling and insertion machines help ensure fast, simple and easy assembly.

Drawer/inner drawer

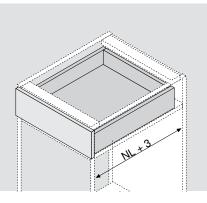
A**blum**

Product





Space requirement



Order specification

1	Runners left/right								
	NL (mm)		BLUMO	TION S*			TIP	-ON	
	250**	40 kg	760H2500S			40 kg	760H2500T		
	270	40 kg	760H2700S			40 kg	760H2700T		
	300	40 kg	760H3000S			40 kg	760H3000T		
	320	40 kg	760H3200S			40 kg	760H3200T		
	350	40 kg	760H3500S			40 kg	760H3500T		
	380	40 kg	760H3800S			40 kg	760H3800T		
	400	40 kg	760H4000S			40 kg	760H4000T		
	420	40 kg	760H4200S			40 kg	760H4200T		
	450	40 kg	760H4500S	60 kg	766H4500S	40 kg	760H4500T	60 kg	766H4500T
	480	40 kg	760H4800S			40 kg	760H4800T		
	500	40 kg	760H5000S	60 kg	766H5000S	40 kg	760H5000T	60 kg	766H5000T
	520	40 kg	760H5200S	60 kg	766H5200S	40 kg	760H5200T	60 kg	766H5200T
	550	40 kg	760H5500S	60 kg	766H5500S	40 kg	760H5500T	60 kg	766H5500T
	580			60 kg	766H5800S			60 kg	766H5800T
	600	40 kg	760H6000S	60 kg	766H6000S	40 kg	760H6000T	60 kg	766H6000T
	650			60 kg	766H6500S			60 kg	766H6500T
	700			60 kg	766H7000S			60 kg	766H7000T
	750			60 kg	766H7500S			60 kg	766H7500T
	* Suitable for SERVO	DRIVE and TIP-ON BL	UMOTION						

** Cannot be used in combination with TIP-ON BLUMOTION

1	Left/right runners for cabinet underside fixing	
	NL (mm)	BLUMOTION S*
	350	40 kg 760H3500SU
	400	40 kg 760H4000SU
E	450	40 kg 760H4500SU
	500	40 kg 760H5000SU
	* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION	

Drawer/inner drawer

MOVENTO



T51.7601



Accessories

3

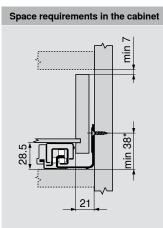
	Left/right depth adjustment					
	Material	Plastic				
	Colour	RAL 7037 dust grey				
	Left/right should be ordered separately					
}	Necessary only for inset applications for MOVENTO with BLUMOTION. Integrated SERVO-DRIVE bumper.					

	Longside gallery rails with ba	ck fixing left/right	
1	Material	Aluminium	
	Colour	Chrome plated	
	NL (mm)		
st.	400		ZRE.363A.ID
	450		ZRE.413A.ID
	480		ZRE.443A.ID
	500		ZRE.463A.ID
	520		ZRE.483A.ID
	550		ZRE.513A.ID
	600		ZRE.563A.ID
	650		ZRE.613A.ID

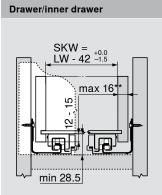
Drawer/inner drawer

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Planning

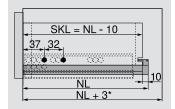


 + 1 mm if cabinet profile is installed before cabinet is assembled



** Limited side adjustment for a drawer side panel thickness of 16 mm, but with full tolerance utilisation of the SKW

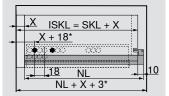
Drawer



 * Additional + 12 mm with side stabilisation

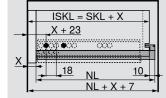
Inner drawer

With BLUMOTION S



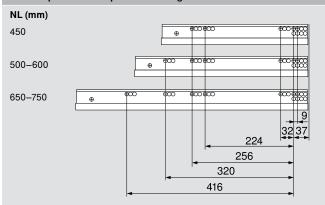
* Additional + 3 mm with depth adjustment

with TIP-ON



Cabinet profile screw position – 40 kg NL (mm) 250, 270 $\begin{array}{c} & & & & \\ & & & \\ 300-350 \end{array}$ $\begin{array}{c} & & & & \\ & & & \\ & & & \\ 380-520 \end{array}$ $\begin{array}{c} & & & \\ & & & & \\ & & & \\ & & & & \\ & & & \\ & &$

Cabinet profile screw position – 60 kg

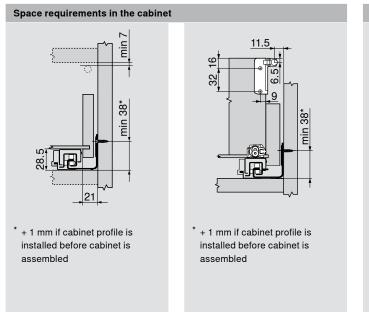


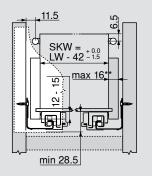
High fronted pull-out with gallery

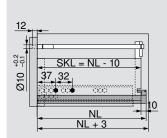
MOVENTO



Planning

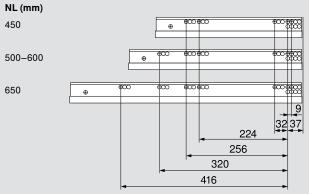






** Limited side adjustment for a drawer side panel thickness of 16 mm, but with full tolerance utilisation of the SKW



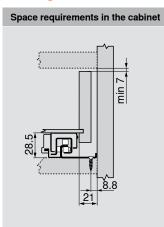


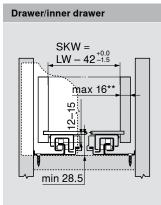
High fronted pull-out

Drawer/inner drawer - cabinet underside fixing

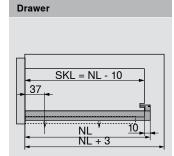
Ablum

Planning

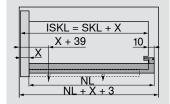


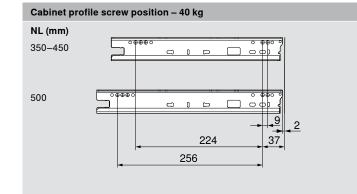


** Limited side adjustment for a drawer side panel thickness of 16 mm, but with full tolerance utilisation of the SKW







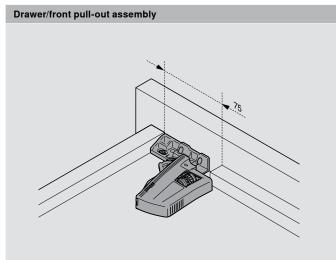


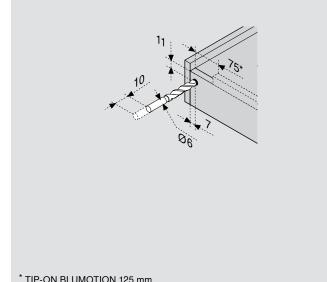
Drawer/inner drawer High fronted pull-out

MOVENTO



Planning





Use drilling template T65.1000.02

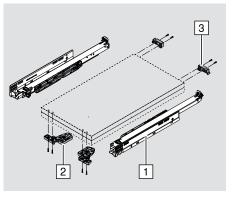
* TIP-ON BLUMOTION 125 mm

Pull-out surround

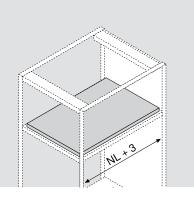
Ablum

Product





Space requirement



Order specification

1	Runners left/right								
	NL (mm)		BLUMO	TION S*			TIP	ON	
	250**	40 kg	760H2500S			40 kg	760H2500T		
	270	40 kg	760H2700S			40 kg	760H2700T		
	300	40 kg	760H3000S			40 kg	760H3000T		
	320	40 kg	760H3200S			40 kg	760H3200T		
	350	40 kg	760H3500S			40 kg	760H3500T		
	380	40 kg	760H3800S			40 kg	760H3800T		
	400	40 kg	760H4000S			40 kg	760H4000T		
	420	40 kg	760H4200S			40 kg	760H4200T		
	450	40 kg	760H4500S	60 kg	766H4500S	40 kg	760H4500T	60 kg	766H4500T
	480	40 kg	760H4800S			40 kg	760H4800T		
	500	40 kg	760H5000S	60 kg	766H5000S	40 kg	760H5000T	60 kg	766H5000T
	520	40 kg	760H5200S	60 kg	766H5200S	40 kg	760H5200T	60 kg	766H5200T
	550	40 kg	760H5500S	60 kg	766H5500S	40 kg	760H5500T	60 kg	766H5500T
	580			60 kg	766H5800S			60 kg	766H5800T
	600	40 kg	760H6000S	60 kg	766H6000S	40 kg	760H6000T	60 kg	766H6000T
	650			60 kg	766H6500S			60 kg	766H6500T
	700			60 kg	766H7000S			60 kg	766H7000T
	750			60 kg	766H7500S			60 kg	766H7500T
	* Suitable for SERVO-DRIVE and T	IP-ON BL	UMOTION						

** Cannot be used in combination with TIP-ON BLUMOTION

Left/right runners for cabinet base fixing 1 **BLUMOTION S^{*}** NL (mm) 350 40 kg 760H3500SU di 400 40 kg 760H4000SU 450 760H4500SU 40 kg 500 40 kg 760H5000SU * Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

Pull-out surround

MOVENTO



2	Left/right locking device					
(and the second s	Material	Plastic/steel				
	Colour	Orange				
×.	Left/right should be ordered separately		T51.7601			

Accessories

3	Back fixing bracket		
\sim	Material	Plastic	
ACCELOR A	Colour	Natural	
A A			T51.7000.01

	Corner connectors					
\sim	Material	Plastic				
	Colour	RAL 7037 dust grey				
	2 tier		ZTU.00Z0			
	3 tier		ZTU.00D0			

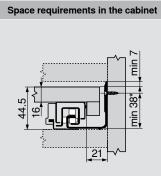
Gallery rail	
For cutting to size, 1094 mm	
Chrome plated	ZRG.1094U
Cutting: KB - 106 mm	
Cutting: NL - 64 mm	

	Lock-open stop		
K P	Material	Plastic	
and the second s	Colour	Natural	
			295.5600

Pull-out surround

Ablum

Planning



* + 1 mm if cabinet profile is

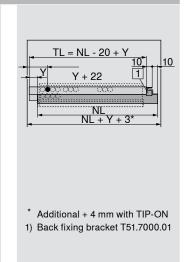
assembled

installed before cabinet is

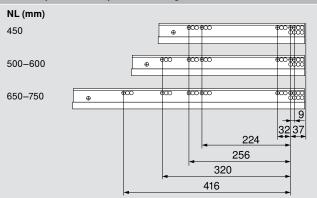
 $U = LW - 42^{+0.0}$

Pull-out surround

** Limited side adjustment for a pull-out surround side panel thickness of 16 mm, but with full tolerance utilisation of the LTW



Cabinet profile screw position – 60 kg



X Thick surround side cover

Y Surround protrusion

Pull-out surround with gallery

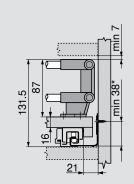
MOVENTO



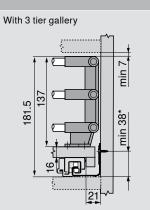
Planning

Space requirements in the cabinet

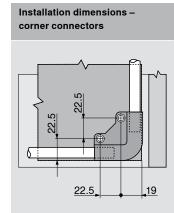
with 2 tier gallery

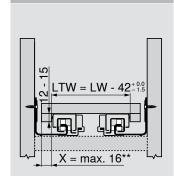


 * + 1 mm if cabinet profile is installed before cabinet is assembled



* + 1 mm if cabinet profile is installed before cabinet is assembled

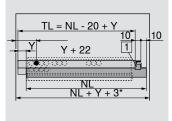




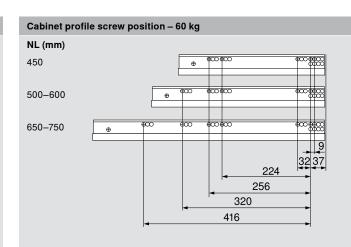
Pull-out surround

** Limited side adjustment for a pull-out surround side panel thickness of 16 mm, but with full tolerance utilisation of the LTW

Pull-out surround



- * Additional + 4 mm with TIP-ON
- 1) Back fixing bracket T51.7000.01



LTW Underside width LW Internal cabinet width NL Nominal length TL Shelf length

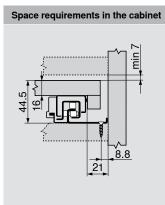
ngun 6 X Thick surround side cover

Y Surround protrusion

Pull-out surround – cabinet underside fixing

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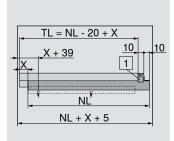
Planning



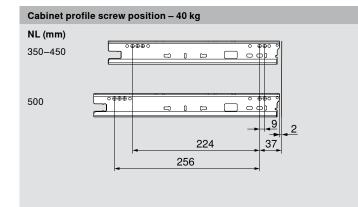
$\frac{G_{1}}{C_{1}} + \frac{LTW}{LW} = \frac{1}{2}$

Pull-out surround

** Limited side adjustment for a pull-out surround side panel thickness of 16 mm, but with full tolerance utilisation of the LTW



1) Back fixing bracket T51.7000.01

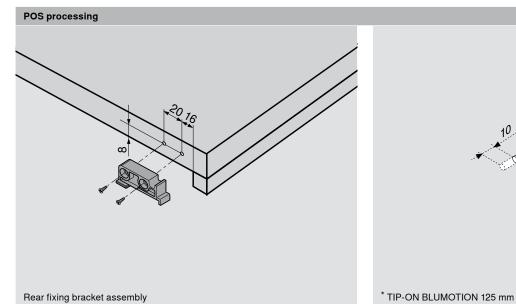


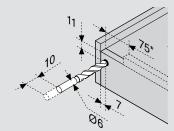
Pull-out surround

MOVENTO



Planning





766H -_

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_ 72 _ 72

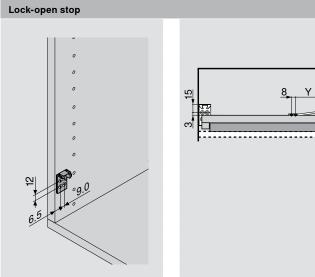
72 72

72

72 72 72

72

Rear fixing bracket assembly



		Y (mm)
	NL (mm)	760H
	250	77
	270	72
	300	72
<u> 10</u>	320	72
	350	72
	380	72
	400	72
1	420	72
	450	72
	480	72
	500	72
	520	72
	550	72
	580	-

600

650

700

750

72

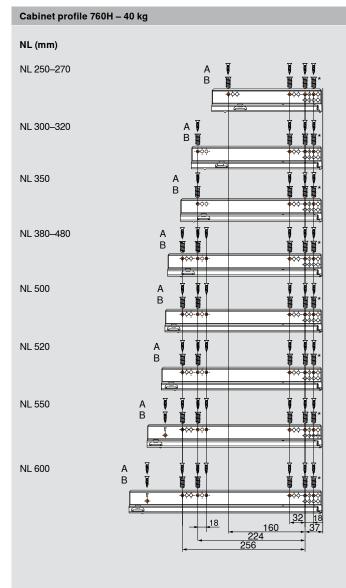
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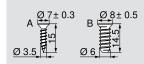
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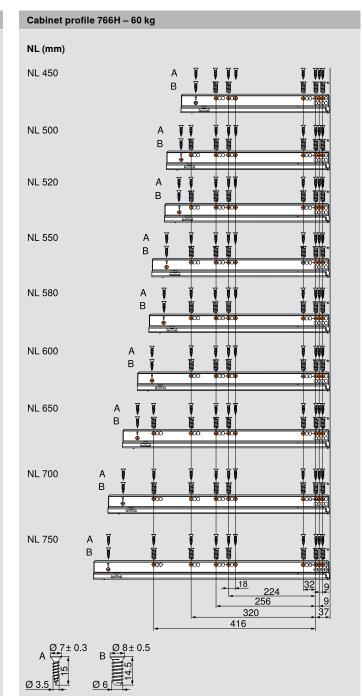
Cabinet profile fixing

Ablum

BLUMOTION S or TIP-ON cabinet profiles







Α	Chipboard screw	
Jum	Ø 3.5 x 15 mm	609.1500
ŧ	Extreme back fixing position ensures optimal stability.	
В	System screw	
	Ø 6 x 14.5 mm	661.1450.HG
THIN	Extreme back fixing position ensures optimal stability.	
J	* Can be replaced with chipboard screw Ø 4 x 15 mm	

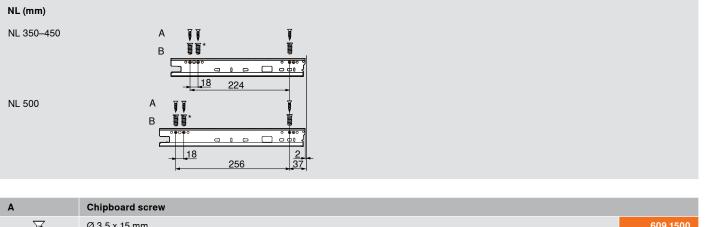
<u>Ø6</u>

Cabinet profile fixing

MOVENTO

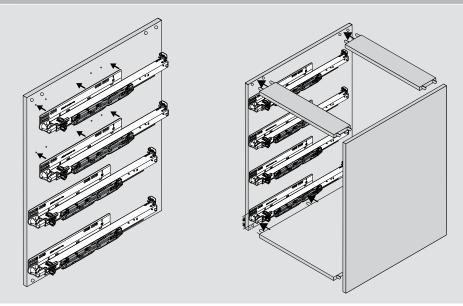


Cabinet profile – cabinet underside fixing 760H – 40 kg



T	Ø 3.5 x 15 mm	609.1500
ŧ	Extreme back fixing position ensures optimal stability.	
В	System screw	
=	Ø 6 x 14.5 mm	661.1450.HG
Tunto	Extreme back fixing position ensures optimal stability.	
3	* Can be replaced with chipboard screw Ø 4 x 15 mm	

Cabinet manufacturing



1

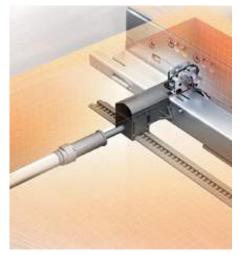
Note

Should the runners be inserted before the cabinet is assembled, the fixing position must, due to tolerances in the runner and cabinet, be increased by at least 1 mm from 38 mm to at least 39 mm.

Accessories

Ablum

Side stabiliser



More detailed description

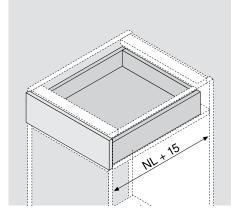
- Ideal for wide pull-outs with short nominal lengths
- Compatible with all MOVENTO motion technologies
- Tool-free, fast and simple assembly
- No space needed under runner
- Invisible to users
- Quiet running action



MOVENTO Side stabiliser

www.blum.com/movento-videos

Space requirement



Order specification





	Side stabilisation set	
	For KB 1400 mm for cutting to size	
•	For NL up to (mm)	
	400	ZS7M400MU
	600	ZS7M600MU
	750	ZS7M750MU
	Shaft cutting: LW - 315 mm	
	Gear rack cutting: NL + 10 mm	

TIP-ON BLUMOTION

MOVENTO



Product



Space requirement Drawer/High fronted pull-out

More detailed description

- Mechanical opening support system TIP-ON combined with BLUMOTION for a silent and effortless closing
- Dynamic carrying capacity of 40 kg and 60 kg
- Synchronised smooth running action
- Low minimum front gap of 2.5 mm
- Extensive trigger range
- Synchronisation recommended with internal cabinet widths of 265 mm or more
- 4-dimensional front adjustment option

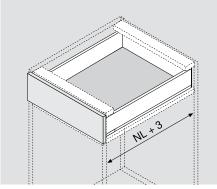
Assembly, adjustment and removal



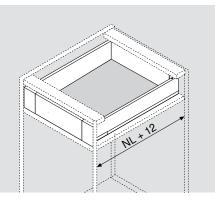
TIP-ON BLUMOTION Assembly, adjustment and removal

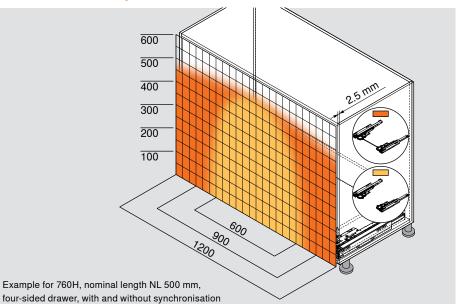
www.blum.com/tipon-blumotion1

Space requirement Inner drawer/pull-out

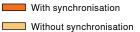


TIP-ON BLUMOTION synchronisation





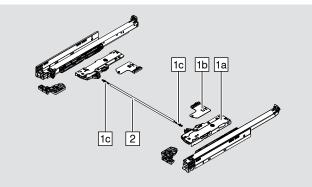
An extensive trigger range is achieved even with a low minimum front gap of 2.5 mm. To achieve optimal function and to extend the trigger range, we recommend using a synchronisation.

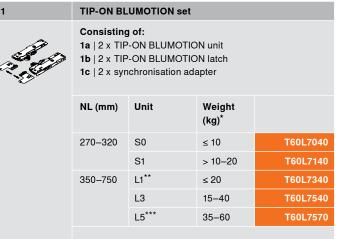


TIP-ON BLUMOTION

Ablum

Order specification





2	TIP-ON BLUMOTION synchronisation linkage	
	Possible for LW \ge 314 mm	
	Suitable for LW up to 1370 mm	
		T60.1125W
	Shaft cutting: LW - 267 mm	

For short LWs (alternative to 2)

	TIP-ON BLUMOTION one-part synchronisation	
6	Symmetrical	
	LW 265–313 mm	T60.300D
	Cutting: LW - 241 mm	

Make the right calculations for your TIP-ON BLUMOTION unit using the product configurator: www.blum.com/configurator

Accessories

TIP-ON BLUMOTION synchronisation adapter

Symmetrical When used with 2, two pieces required each time $LW \ge 314 \text{ mm}$ T60.000D

TIP-ON BLUMOTION front gap template



For adjusting the front gap to 2.5 mm on both sides

65.5631

Use of the front gap template is recommended!

- LW Internal cabinet width NL Nominal length
- 34

- * Recommended weight ranges (total weight of pull-out) for optimum opening and closing function
- ** Can only be combined with 40 kg cabinet profile (760H)
- *** Can only be combined with 60 kg cabinet profile (766H)

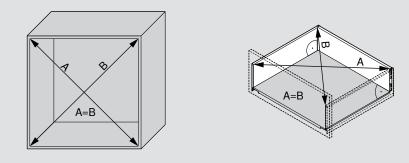
TIP-ON BLUMOTION

MOVENTO



Planning

Furniture construction

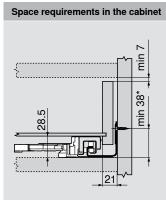


To ensure a front gap of at least 2.5 mm, precise manufacturing is required, so it should be ensured that planned measurements and angle accuracy are adhered to.

Depth position

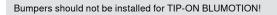
Front assembly

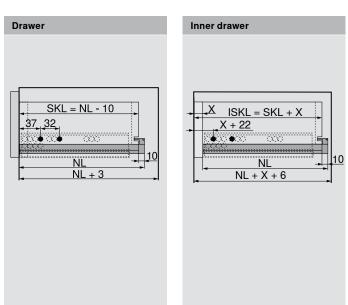
Observe exact depth position of both cabinet profiles.



 + 1 mm if cabinet profile is installed before cabinet is assembled Drawer/inner drawer SKW = +0.0LW - 42 -1.5max 16** SKW = 10.0min 28.5

** Limited side adjustment for a drawer side panel thickness of 16 mm, but with full tolerance utilisation of the SKW



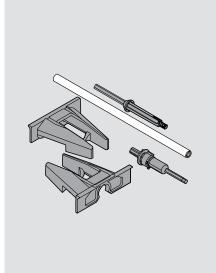


NL Nominal length SKL Drawer length SKW Internal drawer width X Front thickness

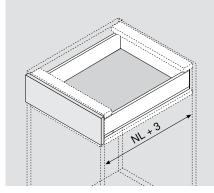
TIP-ON synchronisation

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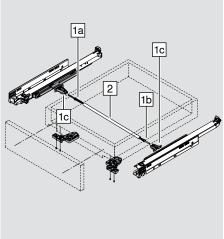
Product



Space requirement Drawer/High fronted pull-out

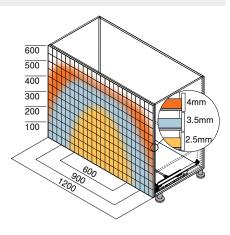


Order specification



More detailed description

- Synchronisation for secure opening and closing for MOVENTO with TIP-ON
- For expanding the trigger range on the pull-out front
- Recommended for KB 600 mm and higher
- Front gap 3.5 mm



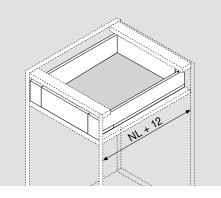
Assembly, adjustment and removal

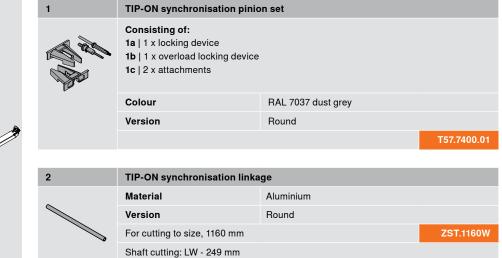


TIP-ON Assembly, adjustment and removal

www.blum.com/tipon2

Space requirement Inner drawer/pull-out





LW Internal cabinet width

NL Nominal length

Assembly devices Assembly, adjustment and removal

MOVENTO

blum

Drilling template for MOVENTO



More detailed description

- Template for drilling the runner hook positions
- Pre-drilling MOVENTO locking device fixing positions
- Material: Plastic/steel

Order specification



Universal rod template



More detailed description

- Template for pre-drilling the fixing positions for cabinet profiles
- The template can be used with assembled and unassembled cabinets
- Material: Plastic/steel/aluminium/zinc

Order specification

	Universal rod template	
\times		T65.1000.01

Assembly, adjustment and removal



MOVENTO

Assembly, adjustment and removal

www.blum.com/movento1

The company Blum

Founded over 60 years ago by Julius Blum, Blum is a family-owned company that operates on an international scale. Its strategic business segments include lift, hinge and pull-out systems. All our product developments focus on perfecting motion.

www.blum.com









Blum in Austria and around the world

The company has eight plants in Vorarlberg, Austria, additional production sites in Poland, the USA and Brazil and 30 subsidiaries/representative offices. Blum supplies more than 120 markets. The Blum Group employs 7.600 people in total, 5.800 of whom work in Vorarlberg.



Global customer benefits

"Whether manufacturer, distributor, fitter or kitchen user – everybody should personally enjoy the benefits of Blum products" – that is Blum's philosophy on global customer benefits.



Innovations

To support customers with innovative fittings solutions and secure long-term success for the company, we need to consistently invest in research and development, in plants and facilities and in employee training. With more than 2.100 granted patents worldwide, Blum is one of Austria's most innovative companies.



Quality

Blum's comprehensive concept of quality does not only apply to products. Services and collaboration with customers and partners should also meet the same quality requirements.



Environment

At Blum, we believe that responsible ecological behaviour has long-term economic benefits. The longevity of products is just one of many important aspects. Other important measures include the use of environmentally-friendly processes, the intelligent use of materials and prudent energy management.

O 14001

ISO 50001



DYNAMIC SPACE

Good workflows, optimum use of storage space and top quality motion are important features of a practical kitchen. Blum's ideas for practical kitchens are designed to bring function, convenience and ergonomics to furniture interiors.



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